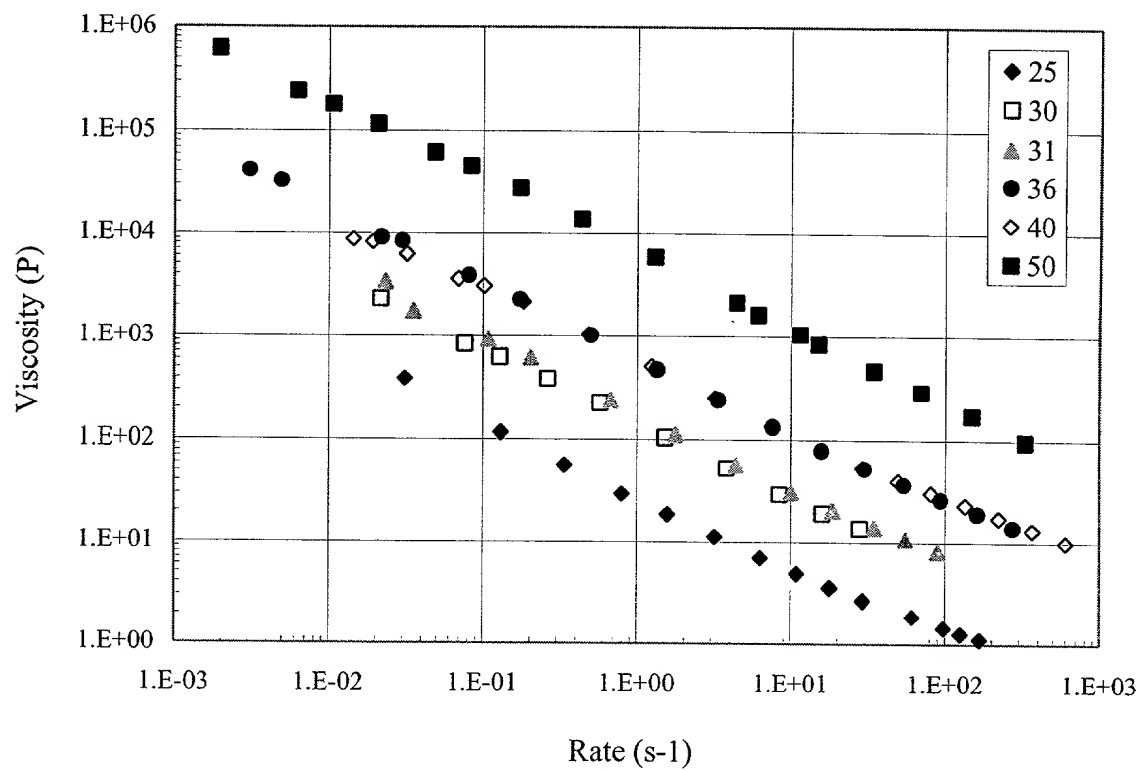
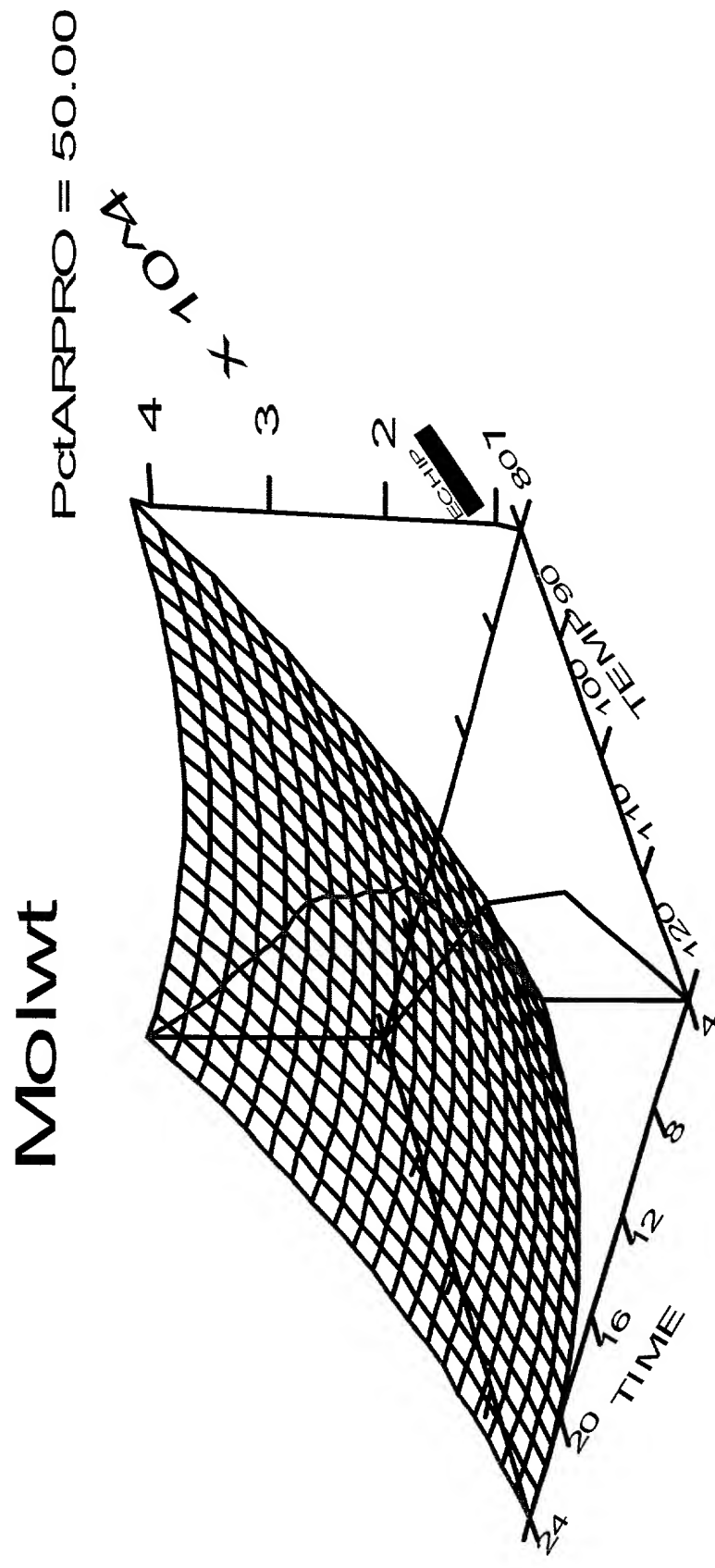
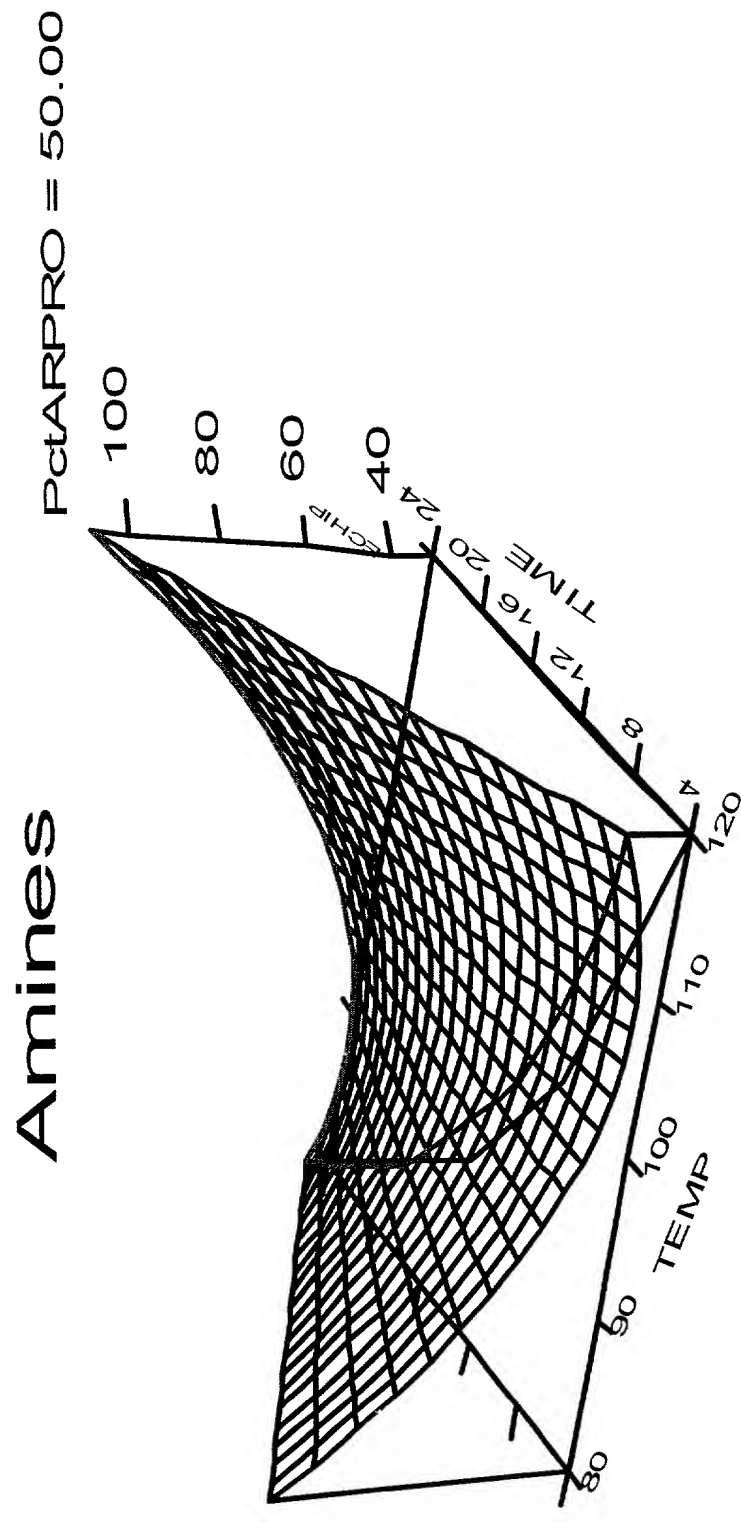


Figure 1. Soy Hydrolysate Viscosity vs. Shear Rate







**Figure 4. Process Variables vs. Board Properties**

